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U S DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE

ATTORNEY'S DOCKET NUMBER

**TRANSMITTAL LETTER TO THE UNITED STATES  
DESIGNATED/ELECTED OFFICE (DO/EO/US)  
CONCERNING A FILING UNDER 35 U.S.C. 371**

022701-831

U S APPLICATION NO. (If known, see 37 C.F.R. 1.5)

**09/331959**INTERNATIONAL APPLICATION NO.  
PCT/FR97/02444INTERNATIONAL FILING DATE  
29 December 1997PRIORITY DATE CLAIMED  
31 December 1996

## TITLE OF INVENTION

USE OF MIXTURES WITH BASE OF Pt AND OF TRANSITION METAL COMPOUNDS OTHER THAN  
Pt FOR IMPROVING THE RESISTANCE TO ARC TRACKING AND TO ARC EROSION OF SILICON ELASTOMERS

## APPLICANT(S) FOR DO/EO/US

Raymond DUBOUIS; Alain POUCHELON; Christian PUSINERI

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1. ☒ This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
  2. ☐ This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
  3. ☒ This is an express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and the PCT Articles 22 and 39(1).
  4. ☒ A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.
  5. ☒ A copy of the International Application as filed (35 U.S.C. 371(c)(2))
    - a. ☒ is transmitted herewith (required only if not transmitted by the International Bureau).
    - b. ☒ has been transmitted by the International Bureau.
    - c. ☐ is not required, as the application was filed in the United States Receiving Office (RO/US).
  6. ☒ A translation of the International Application into English (35 U.S.C. 371(c)(2)).
  7. ☐ Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3))
    - a. ☐ are transmitted herewith (required only if not transmitted by the International Bureau).
    - b. ☐ have been transmitted by the International Bureau.
    - c. ☐ have not been made; however, the time limit for making such amendments has NOT expired.
    - d. ☐ have not been made and will not be made.
  8. ☐ A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
  9. ☐ An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).
  10. ☐ A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).
- Items 11. to 16. below concern other document(s) or information included:
11. ☒ An Information Disclosure Statement under 37 CFR 1.97 and 1.98.
  12. ☐ An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
  13. ☒ A FIRST preliminary amendment.  
☐ A SECOND or SUBSEQUENT preliminary amendment.
  14. ☐ A substitute specification.
  15. ☐ A change of power of attorney and/or address letter.
  16. ☐ Other items or information:



U.S. APPLICATION NO. (If known, see 37 CFR 1.50) <b>09/331959</b>		INTERNATIONAL APPLICATION NO. PCT/FR97/02444		ATTORNEY'S DOCKET NUMBER 02201-831	
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17. <input checked="" type="checkbox"/> The following fees are submitted:				CALCULATIONS	PTO USE ONLY
<b>Basic National Fee (37 CFR 1.492(a)(1)-(5)):</b> Search Report has been prepared by the EPO or JPO ..... \$840.00 International preliminary examination fee paid to USPTO (37 CFR 1.482) ..... \$670.00 No international preliminary examination fee paid to USPTO (37 CFR 1.482) but international search fee paid to USPTO (37 CFR 1.445(a)(2)) ..... \$760.00 Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO ..... \$970.00 International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33(2)-(4) ..... \$96.00  <div style="text-align: right;"><b>ENTER APPROPRIATE BASIC FEE AMOUNT =</b></div>				\$ 840.00	
Surcharge of \$130.00 for furnishing the oath or declaration later than months from the earliest claimed priority date (37 CFR 1.492(e)). <input type="checkbox"/> 20 <input type="checkbox"/> 30				\$	
Claims	Number Filed	Number Extra	Rate		
Total Claims	11 -20 =	0	X\$18.00	\$ --	
Independent Claims	1 -3 =	0	X\$78.00	\$ --	
Multiple dependent claim(s) (if applicable)			+ \$260.00	\$	
<b>TOTAL OF ABOVE CALCULATIONS =</b>				\$ 840.00	
Reduction for 1/2 for filing by small entity, if applicable. Verified Small Entity statement must also be filed. (Note 37 CFR 1.9, 1.27, 1.28).				\$	
<b>SUBTOTAL =</b>				\$ 840.00	
Processing fee of \$130.00 for furnishing the English translation later than months from the earliest claimed priority date (37 CFR 1.492(f)). <input type="checkbox"/> 20 <input type="checkbox"/> 30				\$	
<b>TOTAL NATIONAL FEE =</b>				\$ 840.00	
Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property +				\$	
<b>TOTAL FEES ENCLOSED =</b>				\$ 840.00	
				Amount to be: refunded	\$
				charged	\$

a. ☒ A check in the amount of \$ 840.00 to cover the above fees is enclosed.

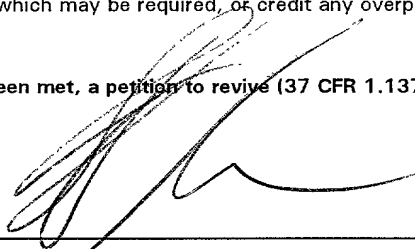
b. ☐ Please charge my Deposit Account No. 02-4800 in the amount of \$ \_\_\_\_\_ to cover the above fees. A duplicate copy of this sheet is enclosed.

c. ☒ The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 02-4800. A duplicate copy of this sheet is enclosed.

**NOTE:** Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.

SEND ALL CORRESPONDENCE TO:

Norman H. Stepno  
BURNS, DOANE, SWECKER & MATHIS, L.L.P.  
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Alexandria, Virginia 22313-1404

  
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 SIGNATURE  
 Teresa Stanek Rea  
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 NAME  
 30,427  
 \_\_\_\_\_  
 REGISTRATION NUMBER

09/331959  
510 Rec'd PCT/PTO 30 JUN 1999

Patent  
Attorney's Docket No. 022701-831

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

In re Patent Application of )  
Raymond DUBOUIS et al ) Group Art Unit: Unassigned  
Application No.: Unassigned ) Examiner: Unassigned  
(Corresponds to PCT/FR97/02444) )  
International Filing Date: 29 December 1997 )  
For: USE OF MIXTURES WITH BASE OF )  
Pt AND OF TRANSITION METAL )  
COMPOUNDS OTHER THAN Pt )  
FOR IMPROVING THE )  
RESISTANCE TO ARC TRACKING )  
AND TO ARC EROSION OF )  
SILICON ELASTOMERS )

**PRELIMINARY AMENDMENT**

**BOX PCT**

Assistant Commissioner for Patents  
Washington, D.C. 20231

Sir:

Prior to examination, please amend the above-captioned application as follows:

**IN THE CLAIMS:**

Kindly amend the claims as follows:

1. (Amended) [Use, as an additive] A composition for enhancing the arc-tracking and arc-erosion resistance properties of an article comprising:  
an effective amount of a mixture A, B or C formed from:

in regard to mixture A, constituents A1 + A3 where constituent A1 is platinum in the form of a platinum complex or compound and constituent A3 [consists of] comprises a combination of FeO and Fe<sub>2</sub>O<sub>3</sub>;

in regard to mixture B, constituents B1 + B2 where constituent B1 has the meaning of constituent A1 of 1 and constituent B2 [consists of] comprises cerium (IV) oxide and/or hydroxide;

in regard to mixture B, constituents B1 + B3 where constituent B1 has the meaning of constituent A1 of 1 and constituent B3 [consists of] comprises a combination of cerium (IV) oxide and/or hydroxide and titanium oxide TiO<sub>2</sub>; or

in regard to mixture C, constituents C1 + C2 where constituent C1 has the meaning of constituent A1 of 1 and constituent C2 consists of a combination of constituent B3 mentioned in 3 and constituent A3 mentioned in 1;

the amounts of the various constituents A1, A3, B1, B2, B3, C1 and C2, and the ratios that may exist between the amounts of some of them in the case of combinations, lie within the ranges mentioned below;

the amount of platinum, expressed in parts by weight of elemental platinum, lies within the range going from 1 to 250 ppm with respect to the total weight of the polyorganosiloxane constituent(s) of the curable compositions D; and

the amounts of constituents A3, B2, B3 and C2 of mixtures A, B and C, expressed in parts by weight of the constituent, lie within the range going from 0.5 to 30 parts by weight per 100 parts of the polyorganosiloxane constituent(s) of the curable compositions D;

in constituent A3 (a combination), the ratio of the amount by weight of FeO to that of Fe<sub>2</sub>O<sub>3</sub> lies within the range going from 0.1:1 to 9:1;

in constituent B3 (a combination), the ratio of the amount by weight of cerium (IV) oxide and/or hydroxide to that of TiO<sub>2</sub> lies within the range going from 0.6:1 to 6:1;

in constituent C2 (a combination), the ratio of the amount by weight of constituent A3 to that of constituent B3 lies within the range going from 0.02:1 to 1:1;

in a polyorganosiloxane composition D for obtaining a silicone elastomer, either crosslinking at room temperature or with the heat from polyaddition reactions in the presence of a platinum catalyst, or crosslinking at high temperature by the action of an organic peroxide or peroxides;

it being possible for constituent A1, B1 or C1 of the additive to be present in the form of the catalytic platinum which is contained in a polyorganosiloxane composition D crosslinking at room temperature or with the heat from polyaddition reactions.

Claim 2, line 1, delete "Use" and insert --The method--;

Claim 2, lines 1-2, delete "1, characterized in that" and insert --11, wherein--;

Claim 2, lines 7-8, delete "in particular";

Claim 3, line 1, delete "Use" and insert --The method--;

Claim 3, lines 1-2, delete "characterized in that" and insert --wherein--;

Claim 4, line 1, delete "Use" and insert --The method--;

Claim 4, line 1, delete "or 3";

Claim 4, line 3, delete "characterized in that" and insert --wherein--;

Claim 5, line 1, delete "Use" and insert --The method--;

Claim 5, lines 1-2, delete "characterized in that" and insert --wherein--;

Claim 5, line 5, delete "the";

Claim 6, line 1, delete "Use" and insert --The method--;

Claim 6, lines 1-2, delete "claims 2 to 5, characterized in that" and insert --claim 2,  
wherein--;

Claim 6, lines 6-7, delete "given above in claim 4 or 5";

Claim 7, line 1, delete "Use" and insert --The method--;

Claim 7, lines 1-2, delete "or 3, characterized in that" and insert --wherein--;

Claim 7, line 15, delete "the";

Claim 8, line 1, delete "Use" and insert --The method--;

Claim 8, lines 1-2, delete "or 3, characterized in that" and insert --wherein--;

Claim 9, line 3, delete "as well as" and insert --and--;

Claim 9, lines 4-5, delete "characterized in that they" and insert --which--;

Claim 9, delete lines 7-9;

Claim 9, line 10, delete "use, in claim 1";

Claim 10, line 2, delete "characterized in that they consist of" and insert --which  
comprise--.

Kindly add the following new claim:

--11. A method for enhancing the arc-tracking and arc-erosion resistance properties of an article, comprising incorporating an effective amount of the composition of claim 1 into said article.--

**REMARKS**

Entry of the foregoing amendments is respectfully requested.

The claims have been amended to eliminate multiple dependency and to place them in better condition for U.S. patent practice.

Should the Examiner have any questions concerning the subject application, a telephone call to the undersigned would be appreciated.

Respectfully submitted,

BURNS, DOANE, SWECKER & MATHIS, L.L.P.

By: \_\_\_\_\_

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510 Rec'd PCT/PTO 30 JUN 1999

WO 98/29488

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PCT/FR97/02444

Use of mixtures, based on Pt and on compounds based on transition metals other than Pt, for enhancing the arc-resistance properties of silicone elastomers

The subject of the present invention is the use, as additives used for enhancing the arc-tracking and arc-erosion resistance properties:

- of mixtures based on platinum and on one or more judiciously chosen compounds of a transition metal (or metals) other than platinum,
- 10 • in polyorganosiloxane compositions for obtaining silicone elastomers, either crosslinking at room temperature or with the heat from polyaddition reactions in the presence of a metal catalyst (called RTV, LSR or polyaddition EVC
- 15 compositions), or crosslinking at high temperature by the action of organic peroxides (called EVC compositions).

The expression "arc-tracking and arc-erosion resistance properties" should be understood to mean those properties of this type of silicone elastomer obtained by crosslinking so-called RTV, LSR, polyaddition EVC or EVC polyorganosiloxane compositions.

The expressions "RTV", "LSR" and "EVC" are well known to those skilled in the art; RTV is the abbreviation for "Room Temperature Vulcanizing", LSR is the abbreviation for "Liquid Silicone Rubber" and EVC



is the abbreviation for "Elastomère Vulcanisable à Chaud" [*Hot Vulcanizing Elastomer*]".

It is known, from JP-A-76/035,501, to use a mixture of platinum and of a mixed iron oxide of formula  $(\text{FeO})_x, (\text{Fe}_2\text{O}_3)_y$ , where the ratio  $x/y$  is between 0.05:1 and 1:1, to enhance the flame-resistance properties of silicone elastomers obtained from EVC compositions.

It is known, from FR-A-2,166,313 and EP-A-0,347,349, to use a mixture of platinum with at least one rare-earth metal oxide, particularly a mixture of platinum with cerium(IV) oxide  $\text{CeO}_2$ , to enhance the flame-resistance properties of silicone elastomers obtained from EVC compositions (FR-A-2,166,313) or RTV compositions (EP-A-0,347,349).

The Applicant has now discovered that RTV, LSR, polyaddition EVC or EVC polyorganosiloxane compositions containing this type of additive based on a mixture of platinum with a mixed iron oxide or a cerium(IV) oxide has, in addition, good arc-tracking and arc-erosion resistance properties; the Applicant has also discovered additives other than the aforementioned mixtures, which can be used to obtain silicone elastomers having good arc-tracking and arc-erosion resistance properties, while still having good flame-resistance properties and good mechanical properties, although these elastomers were obtained from polyorganosiloxane compositions of the RTV, LSR,

polyaddition EVC or EVC type.

The present invention therefore relates to the use as an additive for enhancing the arc-tracking and arc-erosion resistance properties:

- 5 • of a mixture A, B or C formed from:

\* in regard to mixture A:

A1: platinum; and

A2: at least one inorganic compound A2.1 of a metal having several degrees of oxidation selected from the group formed by V, Cr, Mn, Fe, Co, Ni and Cu, in which the metal atom is at a degree of oxidation higher than zero, the lowest one possible (abbreviated to  $DOX_{min}$ ); or

10 15 A3: a combination of at least one inorganic compound A2.1 with at least one inorganic compound A2.2 in which the V, Cr, Mn, Fe, Co, Ni or Cu atom is at a degree of oxidation higher than  $DOX_{min}$ ;

- 20 \* in regard to mixture B:

B1: platinum; and

B2: at least one inorganic cerium(IV) or lanthanum(III) compound B2.1; or

25 B3: a combination of at least one inorganic compound B2.1 with at least one inorganic titanium(IV) compound B2.2;

\* in regard to mixture C:

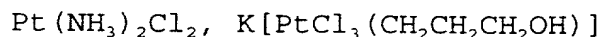
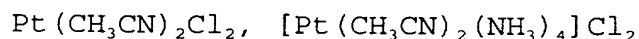
C1: platinum; and

C2: a combination of constituent A2 or A3 with  
constituent B2 or B3;

- in a polyorganosiloxane composition D for  
obtaining a silicone elastomer, either crosslinking at  
room temperature or with the heat from polyaddition  
reactions in the presence of a metal catalyst, or  
crosslinking at high temperature by the action of an  
organic peroxide or peroxides.

The platinum, constituent A1, B1 and C1 of  
mixtures A, B and C, may particularly be:

- in the form of:
  - . metallic (elemental) platinum, or
- in the form of:
  - . chloroplatinic acid  $\text{H}_2\text{PtCl}_6 \cdot 6\text{H}_2\text{O}$ , as described in  
Patent US-A-2,823,218;
  - . anhydrous chloroplatinic acid,
  - .  $\text{PtCl}_2[\text{P}(\text{CH}_2\text{-CH}_2\text{-CH}_3)_3]_2$ ;
  - . complexes such as those of formulae  $(\text{PtCl}_2,$   
olefin) $_2$  and  $\text{H}(\text{PtCl}_3,$ olefin) described in Patent  
US-A-3,159,601, the olefin of the complex  
representing particularly ethylene, propylene,  
butylene, cyclohexene or styrene;
  - .  $(\text{PtCl}_2, \text{C}_3\text{H}_6)_2$ , a platinum chloride/cyclopropane  
complex, described in United States Patent  
US-A-3,159,662;
  - . the following products, compounds or complexes:



- $\text{PtBr}_2(\text{C}_2\text{H}_4)_2$ ,  $\text{K}[\text{PtBr}_3(\text{C}_2\text{H}_4)]$ ,  $\text{PtCl}_2\text{C}_2\text{C}_2\text{H}_4$   
 $(\text{CH}_3)_2\text{C}=\text{CH}_2 \cdot \text{PtCl}_2$ ,  $\text{H}_2\text{Pt}(\text{CN})_4 \cdot 5\text{H}_2\text{O}$   
 $\text{H}[\text{PtCl}_3(\text{CH}_3\text{CN})]$ ,  $\text{Pt}(\text{NH}_3)_2(\text{CNS})_2$   
 $[\text{Pt}(\text{NH}_3)_4] \cdot [\text{PtCl}_4]$ ,  $\text{PtCl}_2[\text{P}(\text{CH}_2\text{CH}_3)_3]_2$ ,  $\text{PtCl}_2 \cdot \text{PCl}_3$   
 5  $\text{PtCl}_2, \text{P}(\text{OH})_3$ ,  $\text{PtCl}_2, \text{P}(\text{OCH}_2\text{CH}_3)_3$   
 $\text{PtCl}_2, [\text{P}(\text{OCH}_2\text{CH}_3)_3]_2$ ,  $\text{Pt}(\text{OOCCH}_2\text{SCH}_2\text{CH}_3)_2$   
 $\text{Pt}(\text{CN})_3$ ,  $(\text{CH}_3)_4\text{Pt}$ ,  $(\text{CH}_3)_3\text{Pt}-\text{Pt}(\text{CH}_3)_3$   
  
 10  $(\text{CH}_3)_3\text{Pt}(\text{CH}_3\text{COCH}=\overset{\text{O}}{\underset{|}{\text{C}}}\text{CH}_3)$   
 $\text{PtCl}_2\text{CO}$  and  $\text{PtBr}_2\text{CO}$ .

The amount of platinum, expressed in parts by weight of elemental platinum, lies within the range generally going from 1 to 250 ppm, and preferably from  
 15 3 to 100 ppm, with respect to the total weight of the polyorganosiloxane constituent(s) of the curable compositions D. In the case of compositions D of the RTV, LSR and polyaddition EVC type, the platinum constituent advantageously corresponds to the catalytic  
 20 platinum normally used for carrying out the polyaddition reactions responsible for crosslinking these compositions.

With regard to constituents A2 or A3, B2 or B3 and C2 of mixtures A, B and C, the expression  
 25 "inorganic compound" should be understood to mean more particularly oxides and hydroxides; these compounds are generally solids, possibly anhydrous solids, which are used in the form of particles having an average diameter not exceeding 20  $\mu\text{m}$ , and preferably ranging

from 0.02 to 5  $\mu\text{m}$ , and a BET specific surface area of greater than or equal to 0.2  $\text{m}^2/\text{g}$  and preferably ranging from 0.5 to 100  $\text{m}^2/\text{g}$ .

When a group of particles is referred to as  
5 having an average diameter lying within a given range, it should be understood that more than 50% by weight of the particles have a diameter lying within the range in question.

The BET specific surface area is determined  
10 using the Brunauer, Emmet and Teller method described in "The Journal of American Chemical Society, vol. 80, page 309 (1938)" corresponding to the AFNOR NFT 45007 (November 1987) standard.

The amounts of constituents A2 or A3, B2 or  
15 B3 and C2 of mixtures A, B and C, expressed in parts by weight of the constituent, lie within the range generally going from 0.5 to 30 and preferably from 1 to 15 parts by weight per 100 parts of the polyorganosiloxane constituent(s) of the curable  
20 compositions D.

In constituent A3 (a combination), the ratio of the amount by weight of compound(s) A2.1 to that of compound(s) A2.2 lies within the range generally going from 0.1:1 to 9:1 and preferably from 0.25:1 to 4:1.

25 In constituent B3 (a combination), the ratio of the amount by weight of compound(s) B2.1 to that of compound(s) B2.2 lies within the range generally going from 0.6:1 to 6:1 and preferably from 0.8:1 to 4:1.

In constituent C2 (a combination), the ratio of the amount by weight of constituent A2 or A3 to that of constituent B2 or B3 lies within the range generally going from 0.02:1 to 1:1 and preferably from 0.05:1 to 0.5:1.

According to an advantageous embodiment of the present invention, use is made, as an additive:

1 of a mixture A of the A1 + A3 type where constituent A1 is platinum in the form of a platinum complex or compound and constituent A3 consists of a combination of FeO and Fe<sub>2</sub>O<sub>3</sub>;

2 of a mixture B of the B1 + B2 type where constituent B1 has the meaning of constituent A1 of 1 and constituent B2 consists of cerium(IV) oxide and/or hydroxide;

3 of a mixture B of the B1 + B3 type where constituent B1 has the meaning of constituent A1 of 1 and constituent B3 consists of a combination of cerium(IV) oxide and/or hydroxide and titanium oxide TiO<sub>2</sub>; or

4 of a mixture C where constituent C1 has the meaning of constituent A1 of 1 and constituent C2 consists of a combination of constituent B3 mentioned in 3 and constituent A3 mentioned in 1;

the amounts of the various constituents A1, A3, B1, B2, B3, C1 and C2, and the ratios that may exist between the amounts of some of them in the case of combinations, lie within the broad ranges referred to

as "generally going from (...) to (...)" mentioned above.

According to a more particularly advantageous embodiment of the present invention, use is made, as an additive, of one of the mixtures mentioned in 1, 2, 3 and 4, for which the amounts of the various constituents, and the ratios which may exist between the amounts of some of them in the case of combinations, lie within the narrow ranges referred to as "preferably ranging from (...) to (...)" mentioned above.

The curable polyorganosiloxane compositions D falling within the scope of the present invention, presented as one or more (one-component or multicomponent) packages, contain a main constituent formed from one or more polyorganosiloxane constituents, a suitable catalyst and, optionally, one or more compounds selected from the group formed in particular by reinforcing or semi-reinforcing or bulking fillers or fillers serving to modify the rheology of the curable compositions, crosslinking agents, adhesion promoters, plasticizers, catalyst inhibitors and colorants.

The polyorganosiloxanes, forming the main constituents of compositions D falling within the scope of the invention, may be linear, branched or crosslinked and contain hydrocarbon radicals and/or reactive groups consisting of alkenyl groups and

hydrogen atoms. It should be noted that the polyorganosiloxane compositions are widely described in the literature and especially in the work by Walter Noll: "Chemistry and Technology of Silicones", Academic Press, 1968, 2nd edition, pages 386 to 409.

More specifically, the polyorganosiloxanes, forming the main constituents of compositions D falling within the scope of the invention, consist of siloxyl units of general formula:



and/or siloxyl units of formula:



in which formulae the various symbols have the following meaning:

- the symbols R, which are identical or different, each represent a non-hydrolysable hydrocarbon-type group, it being possible for this radical to be:

- \* alkyl and haloalkyl radicals having from 1 to 5 carbon atoms and containing from 1 to 6 chlorine and/or fluorine atoms;
- \* cycloalkyl and halocycloalkyl radicals having from 3 to 8 carbon atoms and containing from 1 to 4 chlorine and/or fluorine atoms;
- \* aryl, alkylaryl and haloaryl radicals having from 6 to 8 carbon atoms and containing from 1 to



- 4 chlorine and/or fluorine atoms;
- \* cyanoalkyl radicals having from 3 to 4 carbon atoms;
- the symbols Z each represent a hydrogen atom or a
- 5 C<sub>2</sub>-C<sub>6</sub> alkenyl group;
- n = an integer equal to 0, 1, 2 or 3;
- x = an integer equal to 0, 1, 2 or 3;
- y = an integer equal to 0, 1 or 2;
- the sum x + y lies within the range going from 1 to
- 10 3.

By way of illustration, mention may be made among the organic radicals R, directly linked to the silicon atoms, of the following groups: methyl; ethyl; propyl; isopropyl; butyl; isobutyl; n-pentyl; t-butyl;

15 chloromethyl; dichloromethyl;  $\alpha$ -chloroethyl;  $\alpha$ - $\beta$ -dichloroethyl; fluoromethyl; difluoromethyl;  $\alpha$ - $\beta$ -difluoroethyl; 3,3,3-trifluoropropyl; trifluorocyclopropyl; 4,4,4-trifluorobutyl; 3,3,4,4,5,5-hexafluoropentyl;  $\beta$ -cyanoethyl;

20  $\gamma$ -cyanopropyl; phenyl; p-chlorophenyl; m-chlorophenyl; 3,5-dichlorophenyl; trichlorophenyl; tetrachlorophenyl; o-, p- or m-tolyl;  $\alpha,\alpha,\alpha$ -trifluorotolyl; xylyls such as 2,3-dimethylphenyl and 3,4-dimethylphenyl.

Preferably, the organic radicals R linked to

25 the silicon atoms are methyl or phenyl radicals, it being possible for these radicals to be optionally halogenated, or else cyanoalkyl radicals.

The symbols Z are hydrogen atoms or alkenyl

groups which are preferably vinyl groups.

The nature of the polyorganosiloxane, and therefore the ratios between the siloxyl (I) and (II) units and the distribution of them, is, as is known,  
5 chosen depending on the crosslinking treatment which will be carried out on the curable composition for the purpose of converting it into an elastomer.

The two-component or one-component polyorganosiloxane compositions D, crosslinking at room  
10 temperature or with the heat from polyaddition reactions, essentially from the reaction of hydrosilyl groups with alkenylsilyl groups, in the presence of a metal catalyst, generally a platinum-based catalyst, are described for example in Patents US-A-3,220,972,  
15 3,284,406, 3,436,366, 3,697,473 and 4,340,709. The polyorganosiloxanes used in these compositions generally consist of pairs based, on the one hand, on a linear, branched or crosslinked polysiloxane consisting of units (II) in which the residue Z represents a  $C_2-C_6$   
20 alkenyl group and in which x is at least equal to 1, these units (II) being optionally combined with units (I), and, on the other hand, on a linear, branched or crosslinked polyhydrosiloxane consisting of units (II) in which the residue Z then represents a hydrogen atom  
25 and in which X is at least equal to 1, these units (II) being optionally combined with units (I).

In the case of compositions D crosslinking by polyaddition reactions called RTV compositions, the

polyorganosiloxane constituent(s) carrying alkenylsilyl groups advantageously has (have) a viscosity at 25°C of at most 100,000 mPa.s and preferably between 400 and 100,000 mPa.s.

5           In the case of compositions D crosslinking by polyaddition reactions called LSR compositions, the polyorganosiloxane constituent(s) carrying alkenylsilyl groups has (have) a viscosity at 25°C of greater than 100,000 mPa.s and preferably lying within the range  
10           going from a value greater than 100,000 mPa.s to 500,000 mPa.s.

          In the case of compositions D crosslinking by polyaddition reactions called polyaddition EVC compositions, the polyorganosiloxane constituent(s)  
15           carrying alkenylsilyl groups has (have) a viscosity at 25°C of greater than 500,000 mPa.s and preferably between 1,000,000 mPa.s and 30,000,000 mPa.s and even higher.

          In the case of polyorganosiloxane  
20           compositions D called RTV, LSR or polyaddition EVC compositions, the polyorganosiloxane constituent(s) carrying hydrosilyl groups generally has (have) a viscosity at 25°C of at most 10,000 mPa.s and preferably between 5 and 1000 mPa.s.

25           Yet other compositions may also be compositions D curing at high temperature by the action of organic peroxides. The polyorganosiloxane or gum used in such compositions, called EVC compositions,

then essentially consists of siloxyl units (I), optionally combined with units (II) in which the residue Z represents a  $C_2-C_6$  alkenyl group and in which x is equal to 1. Such EVC compositions are, for example, described in Patents US-A-3,142,655, 3,821,140, 3,836,489 and 3,839,266.

The polyorganosiloxane constituent of these EVC compositions advantageously has a viscosity at 25°C of at least 1,000,000 mPa.s and preferably between 2,000,000 and 30,000,000 mPa.s and even higher.

The curable compositions D falling within the scope of the invention may furthermore include - alongside the polyorganosiloxane constituent(s), the catalyst and optionally the crosslinking agent and/or the adhesion promoter and/or the colorant - reinforcing or semi-reinforcing or bulking fillers or fillers serving to modify the rheology, which are preferably chosen from siliceous fillers.

The reinforcing fillers are chosen from pyrogenic silicas and precipitated silicas. They have a specific surface area, measured according to the BET method, of at least 50 m<sup>2</sup>/g, preferably greater than 100 m<sup>2</sup>/g and an average particle size of less than 0.1 micrometer ( $\mu$ m).

These silicas may be preferably incorporated as they are or after they have been treated with organosilicic compounds normally used for this purpose. Among these compounds, are methylpolysiloxanes, such as

hexamethyldisiloxane and octamethylcyclotetrasiloxane, methylpolysilazanes, such as hexamethyldisilazane and hexamethylcyclotrisilazane, chlorosilanes, such as dimethyldichlorosilane, trimethylchlorosilane, methylvinyl-  
 5 dimethyldichlorosilane and dimethylvinylchlorosilane, and alkoxysilanes, such as dimethyldimethoxysilane, dimethylvinylethoxysilane and trimethylmethoxysilane. During this treatment, the silicas may increase their starting weight by up to  
 10 20%, preferably approximately 10%.

The semi-reinforcing or bulking fillers or fillers serving to modify the rheology, have a BET specific surface area of less than 100 m<sup>2</sup>/g and an average particle diameter of greater than 0.1 μm and  
 15 are preferably chosen from ground quartz, calcined clays and diatomaceous earths.

When there is a need to do so, from 0.5 to 120% by weight, preferably from 1 to 100% by weight, of filler(s) with respect to the weight of the  
 20 polyorganosiloxane constituent(s) of compositions D may be used.

Within the scope of the present invention, preferred polyorganosiloxane compositions D are those one-component or two-component compositions  
 25 crosslinking at room temperature or with the heat from polyaddition reactions, called RTV compositions, which comprise:

(a) 100 parts by weight of at least one

- polydiorganosiloxane chosen from linear homopolymers and copolymers having at least 2 vinyl groups per molecule, these vinyl groups being linked to different silicon atoms and located in the chain and/or at the chain ends, the other organic radicals of which, linked to the silicon atoms, are chosen from methyl, ethyl and phenyl radicals, at least 60 mol% of these other radicals (and preferably all of these other radicals) being methyl radicals, and having a viscosity ranging from 400 to 100,000 mPa.s at 25°C;
- (b) at least one polyorganohydrosiloxane chosen from linear or cyclic homopolymers and copolymers having at least 2 hydrogen atoms per molecule, these hydrogen atoms being linked to different silicon atoms and the organic radicals of which, linked to the silicon atoms, are chosen from methyl, ethyl and phenyl radicals, at least 60 mol% of these radicals (and preferably all of these other radicals) being methyl radicals, and having a viscosity ranging from 5 to 1000 mPa.s at 25°C, reactant (b) being used in an amount such that the molar ratio of the hydride functional groups of (b) to the vinyl groups of (a) is between 1.1 and 4;
- (c) a catalytically effective amount of a platinum catalyst;

(d) 0 to 120 part(s) by weight, preferably from 0 to 100 parts by weight, of siliceous filler(s) per 100 parts by weight of the combination of polyorganosiloxanes (a) + (b).

5           According to one embodiment, up to 100% by weight of reactant (a) is replaced with a polyorganosiloxane resin containing from 0.1 to 20% by weight of one or more vinyl groups in its structure, the said structure having at least two different units  
10       chosen from M (triorganosiloxy), D (diorganosiloxy), T (monoorganosiloxy) and Q ( $\text{SiO}_{4/2}$ ) units, at least one of these units being a T or Q unit, it being possible for the vinyl group(s) to be carried by the M, D and/or T units.

15           Reactant (a) may advantageously be a linear polydiorganosiloxane, the chain of which essentially consists of units (I) where  $n = 2$ , this chain being terminated at each end by a unit (II) where  $Z = \text{vinyl}$  and in which  $x = 1$  and  $y = 2$ .

20           Reactant (b) may advantageously be: a linear polyorganohydrosiloxane containing, in its structure at least 3 hydrogen atoms linked to the silicon, the chain of which essentially consists of units (II) where  $Z = \text{H}$  and where  $x = y = 1$ , optionally combined with units (I)  
25       where  $n = 2$ , this chain being terminated at each end by a unit (II) where  $Z = \text{H}$  and where  $x = 1$  and  $y = 2$  or by a unit (I) where  $n = 3$ ; or a blend of the said polyorganohydrosiloxane with another linear

polyorganohydrosiloxane, the chain of which essentially consists of units (I) where  $n = 2$ , this chain being terminated at each end by a unit (II) where  $Z = H$  and where  $x = 1$  and  $y = 2$ .

5                   The amount by weight of catalyst (c), calculated in parts by weight of platinum metal, is generally between 1 and 250 ppm, preferably between 3 and 100 ppm, based on the weight of the combination of organosiloxanes (a) + (b).

10                   Other preferred polyorganosiloxane compositions D are those one-component or two-component compositions crosslinking with the heat from polyaddition reactions, called LSR compositions. These compositions satisfy the definitions given above with  
15 regard to so-called RTV preferred compositions, except with regard to the viscosity of the vinyl-containing polydiorganosiloxane reactant (a) which this time lies within the range going from a value greater than 100,000 mPa.s to 500,000 mPa.s.

20                   Further preferred polyorganosiloxane compositions D are those one-component or two-component compositions crosslinking with the heat from polyaddition reactions, called polyaddition EVC compositions, which comprise:

25   (a') 100 parts by weight of at least one polydiorganosiloxane gum which is a linear homopolymer or copolymer having at least 2 vinyl groups per molecule, these vinyl groups being



- linked to different silicon atoms and located in the chain and/or at the chain ends, the other organic radicals of which, linked to the silicon atoms, are chosen from methyl, ethyl and phenyl radicals, at least 60 mol% of these other radicals (and preferably all of these other radicals) being methyl radicals, and the said gum having a viscosity of greater than 500,000 mPa.s at 25°C and preferably of at least 1,000,000 mPa.s;
- 5 (b') at least one polyorganohydrosiloxane chosen from linear, cyclic or network homopolymers and copolymers having at least 3 hydrogen atoms per molecule, these hydrogen atoms being linked to different silicon atoms, and the organic radicals of which, linked to the silicon atoms, are chosen from methyl, ethyl and phenyl radicals, at least 60 mol% of these radicals (and preferably all of these other radicals) being methyl radicals, and having a viscosity ranging from 5 to 1000 mPa.s at 25°C, reactant (b') being used in an amount such that the molar ratio of the hydride functional groups of (b') to the vinyl groups of (a') is between 0.4 and 10 and preferably between 1.1 and 4;
- 10 15 20 25 (c') a catalytically effective amount of a platinum catalyst;
- (d') 0.5 to 120 parts by weight, preferably from 1 to 100 parts by weight, of siliceous filler(s) per 100

parts by weight of the combination of  
polyorganosiloxanes (a') + (b').

The gum (a') consists, along its chain, of  
units (I) where  $n = 2$ , optionally combined with units  
5 (II) where  $Z = \text{vinyl}$  and where  $x = y = 1$ , and it is  
terminated at each end of its chain by a unit (II)  
where  $Z = \text{vinyl}$  and where  $x = 1$  and  $y = 2$  or by a unit  
(I) where  $n = 3$ .

Advantageously, at least one linear  
10 polyorganohydrosiloxane is used as constituent (b'),  
the chain of which polyorganohydrosiloxane essentially  
consists of units (II) where  $Z = \text{H}$  and where  $x = y = 1$ ,  
these units (II) being optionally combined with units  
(I) where  $n = 2$ , this chain being terminated at each  
15 end by a unit (II) where  $Z = \text{H}$  and where  $x = 1$  and  
 $y = 2$  or by a unit (I) where  $n = 3$ .

The amount by weight of catalyst (c'),  
expressed in parts by weight of platinum metal with  
respect to the weight of gum (a') and of hydrosilyl  
20 compound (b'), is between 1 and 250 ppm and preferably  
between 3 and 100 ppm.

The silicone compositions D may furthermore  
contain, beside constituents (a'), (b'), (c') and (d'),  
from 1 to 10 parts by weight of silanol-terminated  
25 polydimethylsiloxane oil(s) (e'), having a viscosity at  
25°C of between 10 and 1000 mPa.s, per 100 parts of gum  
(a').

If it is required to retard the crosslinking,

it is possible to add a platinum-catalyst inhibitor to the polyorganosiloxane composition D crosslinking by polyaddition reactions, called an RTV, LSR or polyaddition EVC composition. These inhibitors are known. In particular, organic amines, silazanes, organic oximes, diesters of dicarboxylic acids, acetylenic ketones and, above all, as preferred inhibitors, acetylenic alcohols (cf., for example, FR-A-1,528,464, 2,372,874 and 2,704,553) and cyclic polydiorganosiloxanes essentially consisting of units (II) where  $Z = \text{vinyl}$  and where  $x = y = 1$ , these units (II) being optionally combined with units (I) where  $n = 2$ , may be used. The inhibitor, when one is used, is incorporated in an amount of 0.005 to 5 parts by weight, preferably 0.01 to 3 parts by weight, per 100 parts of polyorganosiloxane (a) or of gum (a').

Further preferred polyorganosiloxane compositions D are those one-component compositions, called EVC compositions, comprising:

(a") 100 parts by weight of a polydiorganosiloxane gum which is a linear homopolymer or copolymer having at least 2 vinyl groups per molecule, these vinyl groups being linked to different silicon atoms and located in the chain and/or at the chain ends, the other organic radicals of which, linked to the silicon atoms, are chosen from methyl, ethyl and phenyl radicals, at least 60 mol% of these other radicals (and preferably all of these other

radicals) being methyl radicals, and the said gum having a viscosity of at least 1,000,000 mPa.s at 25°C, preferably at least 2,000,000 mPa.s;

(b'') 0.1 to 7 parts by weight of an organic peroxide;

5 (c'') 0.5 to 120 parts by weight, preferably from 1 to 100 parts by weight of siliceous filler(s) per 100 parts by weight of gum (a'').

Gum (a'') consists, along its chain, of units (I) where  $n = 2$ , is optionally combined with units (II) 10 where  $Z = \text{vinyl}$  and where  $x = y = 1$ , and it is terminated at each end of its chain by a unit (II) where  $Z = \text{vinyl}$  and where  $x = 1$  and  $y = 2$  or by a unit (I) where  $n = 3$ ; however, the presence, as a mixture with these conforming units, of units of a different 15 structure, for example of formula (I) with  $n = 1$  and/or  $\text{SiO}_{4/2}$  and/or of formula (II) where  $Z = \text{vinyl}$  and where  $x = 1$  and  $y = 0$ , is not excluded in an amount of at most 2% with respect to the total number of conforming units.

20 Organic peroxides (b'') are used in an amount of 0.1 to 7 parts, preferably 0.2 to 5 parts, per 100 parts of gums (a''). They are well known to those skilled in the art and comprise more especially benzoyl peroxide, 2,4-dichlorobenzoyl peroxide, dicumyl 25 peroxide, 2,5-bis(t-butylperoxy)-2,5-dimethylhexane, t-butyl perbenzoate, t-butylperoxy isopropyl carbonate, di-t-butylperoxide and 1,1-bis(t-butylperoxy)-3,3,5-trimethylcyclohexane.

The compositions D of the EVC type may furthermore include from 1 to 10 parts by weight of silanol-terminated polydimethylsiloxane oil(s) (d"), having a viscosity at 25°C of between 10 and  
5 5000 mPa.s, per 100 parts of gum (a").

The preparation of the polyorganosiloxane compositions D called RTV, LSR, polyaddition EVC and EVC compositions, containing, in addition, the additive for enhancing the arc-tracking and arc-erosion  
10 resistance properties which was defined above in the present specification, is carried out using known mechanical means, for example devices equipped with turbomixers, kneaders, screw-type mixers and roll-type mixers. The various constituents are incorporated into  
15 these machines, possibly in any order or in an order which takes into account the desired one-component or two-component form of the compositions.

Thus, the polyorganosiloxane compositions D also containing the additive may be one-component  
20 compositions, i.e. delivered in a single package; if the composition has to be stored before it is used, it may be desirable to add, in the case of RTV, LSR and polyaddition EVC compositions, an effective amount of an inhibitor (mentioned above) which inhibits the  
25 catalytic action of the platinum and disappears by the heat produced during crosslinking of the composition. These compositions D also containing the additive may also be two-component compositions, i.e. delivered in

two separate packages, one of them including the crosslinking catalyst; in order to obtain the elastomer, the contents of the two packages are mixed and crosslinking takes place by means of the catalyst.

5 Similar one-component and two-component compositions are well known to those skilled in the art.

The curing compositions D also containing the additive may be crosslinked, in order to obtain elastomers, in a manner known per se at room  
10 temperature (23°C) or at temperatures ranging, for example, from 40°C to 250°C depending on the type of composition used (RTV, LSR, polyaddition EVC or EVC).

The compositions D also containing the additive cure to give elastomers having good arc-  
15 tracking and arc-erosion resistance properties as well as good flame-resistance properties and good mechanical properties. These elastomers can be used in any application in which polyorganosiloxane elastomers that are difficult to burn and/or that withstand leakage  
20 currents and electric arcs may be employed; they may be used, for example, for producing electrical insulation materials, medium-voltage and high-voltage insulators, cable termination accessories, cable joints, anode caps for television tubes and moulded objects or extruded  
25 articles for the aeronautics industry.

The following examples are given by way of illustration and may not be regarded as a limitation of the scope of the invention.

EXAMPLES 1 and 2:A) Preparation of the elastomers:

RTV-type elastomers have been obtained from the one-component compositions defined below:

## 5           1) Control Composition No. 1:

Using a laboratory turbomixer, the following are mixed at room temperature (23°C):

- 93.3 parts by weight of a suspension which contains:
  - 10       - 67.3 parts by weight of a polydimethylsiloxane oil terminated at each of the ends of the chains by a  $(\text{CH}_3)_2\text{ViSiO}_{0.5}$  unit (Vi = vinyl group), having a viscosity of 600 mPa.s and containing 0.014 Si-Vi functional groups per 100 g of oil;
  - 15       - 26 parts by weight of pyrogenic silica, developing a BET specific surface area of 300 m<sup>2</sup>/g, treated with hexamethyldisilazane so that the weight of the initial silica is
  - 20       increased by 8%;
- 4.7 parts by weight of a polydimethylsiloxane oil terminated at each of the ends of the chains by a  $(\text{CH}_3)_2\text{HSiO}_{0.5}$  unit, having a viscosity of 8 mPa.s and containing 0.19 Si-H functional groups per
- 25       100 g of oil;
- 2 parts by weight of a poly(dimethyl)(hydromethyl)siloxane oil terminated at each of the ends of the chains by a

$(\text{CH}_3)_2\text{HSiO}_{0.5}$  unit, having a viscosity of 300 mPa.s and containing in total 0.16 SiH functional groups per 100 g of oil;

- 0.011 parts by weight of a solution in  
5 divinyltetramethyldisiloxane of a platinum complex containing 12% by weight of platinum in ligand coordination with divinyltetramethyldisiloxane (Karstedt catalyst), i.e. 0.0013 parts by weight of platinum metal; and
- 10 • 0.04 parts by weight of the cyclic methylvinylpolysiloxane tetramer containing 1.15 Si-Vi functional groups per 100 g of compound.

#### 2) Composition of Example 1:

15 This is obtained by adding, by means of a turbo-type mixer, to 100 parts by weight of Control Composition No. 1, 10 parts by weight of a combination of FeO (21% by weight in the combination) and  $\text{Fe}_2\text{O}_3$  (79% by weight in the combination), these oxides having an  
20 average diameter of 0.1  $\mu\text{m}$  and a BET specific surface area of 10  $\text{m}^2/\text{g}$ .

#### 3) Control Composition No. 2:

This is obtained by adding, by means of a turbo-type mixer, to 100 parts by weight of Control  
25 Composition No. 1, 30 parts by weight of ground natural silica (quartz) having an average diameter of 3  $\mu\text{m}$  and a BET specific surface area of 2  $\text{m}^2/\text{g}$ .

#### 4) Composition of Example 2:



This is obtained by adding, by means of a turbo-type mixer, to 100 parts by weight of Control Composition No. 1 the following:

- 25 parts by weight of the ground natural silica used in Control Composition No. 2; and
- 5 parts by weight of the combination of iron oxides used in the composition of Example 1.

In order to obtain elastomers, the compositions are crosslinked in suitable moulds (having a thickness of 6 mm in the case of test pieces serving for measuring the hardness and a thickness of 2 mm in the case of test pieces serving for measuring the tear strength and for carrying out the flame-resistance and arc-erosion-resistance tests) for 60 minutes at 150°C in a ventilated oven sold by the company Heraeus.

B) Evaluation of the elastomer properties:

The results obtained are given in Table I below:

Table I

Elastomer obtained from:	SAH <sup>(1)</sup>	TS <sup>(2)</sup> (N/mm)	Extinction time <sup>(3)</sup> (s)	Arc-induced weight loss <sup>(4)</sup> (mg)
Control composition No. 1	25	20	combustion	3.3
Composition of Example 1	26	23	8	0.7
Control composition No. 2	33	26	46	1.8
Composition of Example 2	31	25	5	0.6

- (1) SAH: Shore A hardness; the measurements are carried out according to the stipulations in the DIN 53505 standard;
- (2) TS: Tear strength: the measurements are carried out according to the stipulations of the ASTM D 624-A standard;
- (3) The flame-resistance tests of the elastomers obtained are carried out according to the protocol defined by The Underwriters Laboratories (UL 94V), fourth edition of 18 June 1991, which consists in exposing a test piece (with a length of 127 mm, a

width of 12.7 mm and a thickness of 2 mm) to a 980°C flame for an exposure time of 10 seconds, after which the extinction time is measured (each extinction time corresponds to the average of 9 flame-resistance tests);

- (4) The arc-erosion resistance tests are carried out according to the protocol defined below:
- the principle of this test consists in applying locally, on the surface of the material comprising the silicone elastomer, a stress of the "dry band arc" type and in measuring the erosion of the material caused by the stress. One of the specificities of this test resides in the fact that the electric power applied is limited and regulated about an average value of  $9 \pm 1$  watts.

The diagram of the arrangement is given in the appended Figure 1; in this diagram, the reference numbers (1) to (9) denote, respectively:

- (1) the material comprising the silicone elastomer to be tested;
- (2) a spike generating the electric arc;
- (3) a cell supporting the material (1) and containing water;
- (4) water;
- (5) a measurement shunt resistor;
- (6) a limit resistor;
- (7) a high-voltage generator operating at 50 Hz;
- (8) a voltage divider; and

(9) a computer whose function is to accurately control the electrical parameters which allow an electric arc to be struck and maintained on the surface of the material (1).

5                   4.1 - Execution of the test:

                  4.1.1. - Mechanical positioning of the specimen:

                  The specimens, having the dimensions  
1.5 × 2 × 0.2 cm, are adhesively bonded to epoxy resin  
10   plaques 1 cm from the bottom of them.  
The plaque is then placed on a support in a glass  
container so as to make an angle of 50.6° with the  
horizontal, as shown in the appended Figure 2 in which  
the reference number (10) denotes a silicone elastomer  
15   specimen and the reference number (11) denotes an epoxy  
resin plaque. The combination formed by the plaque (11)  
and the specimen (10) adhesively bonded to it  
constitutes the material (1) comprising the silicone  
elastomer mentioned above with regard to Figure 1.  
20   An earth electrode is then formed by winding tin wire  
around the base of the plaque; the assembly is then  
placed in the cell and the water level is set to a  
given distance from the bottom. The spike is then  
positioned using verniers. The position of the spike  
25   for the standard test is 7 mm vertically above the  
surface of the water and 1.3 mm horizontally away from  
the specimen, as shown in the appended Figure 3 in  
which the distance  $d_1 = 7$  mm and the distance

d2 = 1.3 mm.

4.1.2. - Setting of the parameters and starting of the test:

5 The no-load voltage of the generator is set at 7 kV.

The system for intermittently washing the specimen is started. The specimen surface treated with the arc is intermittently rinsed so as to remove any ash which forms due to the arc. This washing consists of a very  
10 fine jet of water which is directed for 10 seconds every 10 minutes. The water level in the cell is kept constant by suction.

Once all the test parameters have been set, the earth electrode and the spike are connected to the apparatus.  
15 The generator can then be switched on.

4.1.3. - End of the test:

The electrical circuit is opened as soon as the applied energy reaches 500 W.min.

4.2. - Measurement of the eroded volumes:

20 The specimens are removed from the epoxy resin plaques. All traces of ash are removed from the eroded regions by rinsing in water, the specimens then being rinsed in alcohol and then dried.

Next, an epoxy resin sufficiently fluid to be able to  
25 be applied and to fill the eroded regions (cf. appended Figure 4) is mixed. After mixing, the resin must be degassed in a vacuum bell for at least ten minutes. Once the resin has been degassed it is used to fill the

erosion marks (holes) in the surface of the specimens and to return them to their initial volumes. Visual inspection is then very important. A cutter blade edge is used to remove the surplus resin from the specimens.

5 After the imprints of the erosion produced have fully cured (overnight), they are demoulded and weighed on a precision balance. The weights found (in mg) are representative of the eroded volumes. In the left-hand part of the appended Figure 4 are again shown the

10 material (1) comprising the silicone elastomer, the spike (2) generating the electric arc (12), the container (3) containing water (4) and the high-voltage generator (7); in the right-hand part of the appended Figure 4 are illustrated a silicone elastomer specimen

15 (10) which has been detached from its epoxy resin support plaque and has an arc-induced erosion mark (or hole) (13).

The benefit provided by the iron oxides is manifest. It may also be seen that the results of the

20 flame-resistance tests and of the arc-erosion resistance tests are well correlated.

### EXAMPLE 3:

#### A) Preparation of the elastomers:

RTV elastomers were obtained from other one-

25 component compositions defined below:

#### 1) Control Composition No. 3:

Using a laboratory turbomixer, the following are mixed at room temperature (23°C):

- 65 parts by weight of a resin having an MM<sup>V1</sup>DD<sup>V1</sup>Q structure containing 0.55% by weight of vinyl groups and consisting of 17.5% by weight of (CH<sub>3</sub>)<sub>3</sub>SiO<sub>0.5</sub> units, 0.3% by weight of (CH<sub>3</sub>)<sub>2</sub>ViSiO<sub>0.5</sub> units, 74.5% by weight of (CH<sub>3</sub>)<sub>2</sub>SiO units, 1.5% by weight of (CH<sub>3</sub>)ViSiO units and 6.2% by weight of SiO<sub>2</sub> units;
- 33 parts by weight of ground natural silica (quartz) having an average diameter of 3 μm and a BET specific surface area of 2 m<sup>2</sup>/g;
- 2.9 parts by weight of a poly(dimethyl)-(hydromethyl)siloxane oil terminated at each of the ends of the chains by a (CH<sub>3</sub>)<sub>2</sub>HSiO<sub>0.5</sub> unit, having a viscosity of 25 mPa.s and containing in total 0.7 Si-H functional groups per 100 g of oil;
- 0.0063 parts by weight of a solution in divinyltetramethyldisiloxane of a platinum complex containing 12% by weight of platinum in ligand coordination with divinyltetramethyldisiloxane (Karstedt catalyst), i.e. 0.00075 parts by weight of platinum metal; and
- 0.03 parts by weight of inhibitor consisting of 1-ethynyl-1-cyclohexanol.

## 2) Composition of Example 3:

This is obtained by adding, using a turbo-type mixer, to 100 parts by weight of Control Composition No. 3, 5 parts by weight of the combination of iron oxides used in the composition of Example 1.

In order to obtain the elastomers, the compositions are crosslinked for 60 minutes at 150°C in a ventilated oven sold by the company Heraeus.

B) Evaluation of the elastomer properties:

5           The results obtained are given in Table II below:



Table II

Elastomer obtained from:	SAH <sup>(1)</sup>	TS <sup>(2)</sup> (N/mm)	Extinction time <sup>(3)</sup> (s)	Arc-induced weight loss <sup>(4)</sup> (mg)
Control composition No. 3	60	12	8	3.9
Composition of Example 3	50	10	2	2.1

Notes (1) to (4): cf. Table I

EXAMPLES 4 to 6:

A) Preparation of the elastomers:

RTV-type elastomers were obtained from other one-component compositions as defined below:

1) Control Composition No. 4:

Using a laboratory turbo-mixer, the following are mixed at room temperature (23°C):

- 93.4 parts by weight of a suspension which contains:

- 70.4 parts by weight of the polydimethylsiloxane oil terminated at each of the ends of the chains by a  $(\text{CH}_3)_2\text{ViSiO}_{0.5}$  unit used in Control Composition No. 1;
- 23 parts by weight of the pyrogenic silica treated with hexamethyldisilazane used in

## Control Composition No. 1;

- 1.7 parts by weight of ground natural silica (quartz) having an average diameter of 2  $\mu\text{m}$  and a BET specific surface area of 3  $\text{m}^2/\text{g}$ ;
- 5 • 3.0 parts by weight of the polydimethylsiloxane oil terminated at each of the ends of the chains by a  $(\text{CH}_3)_2\text{HSiO}_{0.5}$  unit used in Control Composition No. 1;
- 1.9 parts by weight of a poly(dimethyl)-
- 10 (hydromethyl)siloxane oil terminated at each of the ends of the chains by a  $(\text{CH}_3)_3\text{SiO}_{0.5}$  unit, having a viscosity of 10  $\text{mPa}\cdot\text{s}$  and containing in total 0.36 Si-H functional groups per 100 g of oil;
- 0.025 parts by weight of a solution in
- 15 divinyltetramethyldisiloxane of a platinum complex containing 12% by weight of platinum in ligand coordination with divinyltetramethyldisiloxane (Karstedt catalyst), i.e. 0.003 parts by weight of platinum metal; and
- 20 • 0.08 parts by weight of the cyclic methylvinylpolysiloxane tetramer containing 1.15 Si-Vi functional groups per 100 g of the compound.

## 2) Composition of Example 4:

This is obtained by adding, by means of a

25 turbo-type mixer, to 100 parts by weight of Control Composition No. 4, 3 parts by weight of anhydrous cerium(IV) hydroxide, this hydroxide having an average

diameter of 2  $\mu\text{m}$  and a BET specific surface area of 1  $\text{m}^2/\text{g}$ .

3) Composition of Example 5:

This is obtained by adding, by means of a turbo-type mixer, to 100 parts by weight of Control composition No. 4:

- 3 parts by weight of the cerium(IV) hydroxide used in the composition of Example 4; and
- 3 parts by weight of titanium oxide  $\text{TiO}_2$ , having an average diameter of 0.03  $\mu\text{m}$  and a BET specific surface area of 50  $\text{m}^2/\text{g}$ .

4) Composition of Example 6:

This is obtained by adding, by means of a turbo-type mixer, to 100 parts by weight of Control Composition No. 4:

- 3 parts by weight of the cerium(IV) hydroxide used in the composition of Example 4;
- 1 part by weight of the  $\text{TiO}_2$  used in the composition of Example 5; and
- 0.25 parts by weight of the combination of iron oxides used in the composition of Example 1.

In order to obtain the elastomers, the compositions are crosslinked for 60 minutes at 150°C in a ventilated oven sold by the company Heraeus.

25

B) Evaluation of the elastomer properties:

The results obtained are given in Table III

below:

Table III

	<b>Elastomer from:</b>	<b>SAH<sup>(1)</sup></b>	<b>TS<sup>(2)</sup> (N/mm)</b>	<b>UL 94 Classification<sup>®(3)</sup></b>
5	Control composition No. 4	32	18	V1 - 6/9
10	Composition of Example 4	31	16	V1 - 9/9
	Composition of Example 5	35	18	V1 - 9/9
15	Composition of Example 6	32	19	V0 - 9/9

Notes (1), (2) and (3): cf. Table I.

It should be noted that in the case of the  
UL 94 test, the classification is completed by  
20 indicating the number of test pieces (out of a total of  
9) which meet the classification obtained.

Claims

1. Use, as an additive for enhancing the arc-tracking and arc-erosion resistance properties:

- of a mixture A, B or C formed from:

5 1 in regard to mixture A, constituents A1 + A3 where constituent A1 is platinum in the form of a platinum complex or compound and constituent A3 consists of a combination of FeO and Fe<sub>2</sub>O<sub>3</sub>;

10 2 in regard to mixture B, constituents B1 + B2 where constituent B1 has the meaning of constituent A1 of 1 and constituent B2 consists of cerium(IV) oxide and/or hydroxide;

15 3 in regard to mixture B, constituents B1 + B3 where constituent B1 has the meaning of constituent A1 of 1 and constituent B3 consists of a combination of cerium(IV) oxide and/or hydroxide and titanium oxide TiO<sub>2</sub>; or

20 4 in regard to mixture C, constituents C1 + C2 where constituent C1 has the meaning of constituent A1 of 1 and constituent C2 consists of a combination of constituent B3 mentioned in 3 and constituent A3 mentioned in 1;

the amounts of the various constituents A1, A3, B1, B2, B3, C1 and C2, and the ratios that may exist between

25 the amounts of some of them in the case of combinations, lie within the ranges mentioned below;

- the amount of platinum, expressed in parts by

- weight of elemental platinum, lies within the range going from 1 to 250 ppm with respect to the total weight of the polyorganosiloxane constituent(s) of the curable compositions D; and
- 5 • the amounts of constituents A3, B2, B3 and C2 of mixtures A, B and C, expressed in parts by weight of the constituent, lie within the range going from 0.5 to 30 parts by weight per 100 parts of the polyorganosiloxane constituent(s) of the
- 10 curable compositions D;
- in constituent A3 (a combination), the ratio of the amount by weight of FeO to that of  $\text{Fe}_2\text{O}_3$  lies within the range going from 0.1:1 to 9:1;
- in constituent B3 (a combination), the ratio of
- 15 the amount by weight of cerium(IV) oxide and/or hydroxide to that of  $\text{TiO}_2$  lies within the range going from 0.6:1 to 6:1;
- in constituent C2 (a combination), the ratio of the amount by weight of constituent A3 to that of
- 20 constituent B3 lies within the range going from 0.02:1 to 1:1;
- in a polyorganosiloxane composition D for obtaining a silicone elastomer, either
- 25 crosslinking at room temperature or with the heat from polyaddition reactions in the presence of a platinum catalyst, or crosslinking at high temperature by the action of an organic peroxide or peroxides;

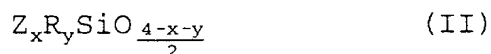
- it being possible for constituent A1, B1 or C1 of the additive to be present in the form of the catalytic platinum which is contained in a polyorganosiloxane composition D crosslinking at room temperature or with the heat from polyaddition reactions.

2. Use according to claim 1, characterized in that the curable polyorganosiloxane compositions D, presented as one or more (one-component or multicomponent) packages, contain a main constituent formed from one or more polyorganosiloxane constituents, a suitable catalyst and, optionally, one or more compounds selected from the group formed in particular by reinforcing or semi-reinforcing or bulking fillers or fillers serving to modify the rheology of the curable compositions, crosslinking agents, adhesion promoters, plasticizers, catalyst inhibitors and colorants.

3. Use according to claim 2, characterized in that the polyorganosiloxanes - the main constituents of compositions D - consist of siloxyl units of general formula:



and/or siloxyl units of formula:



in which formulae the various symbols have the following meaning:

- the symbols R, which are identical or different,  
5 each represent a non-hydrolysable hydrocarbon-type group, it being possible for this radical to be:
    - \* alkyl and haloalkyl radicals having from 1 to 5 carbon atoms and containing from 1 to 6 chlorine and/or fluorine atoms;
    - 10 \* cycloalkyl and halocycloalkyl radicals having from 3 to 8 carbon atoms and containing from 1 to 4 chlorine and/or fluorine atoms;
    - \* aryl, alkylaryl and haloaryl radicals having from 6 to 8 carbon atoms and containing from 1 to  
15 4 chlorine and/or fluorine atoms;
    - \* cyanoalkyl radicals having from 3 to 4 carbon atoms;
  - the symbols Z each represent a hydrogen atom or a C<sub>2</sub>-C<sub>6</sub> alkenyl group;
  - 20 - n = an integer equal to 0, 1, 2 or 3;
  - x = an integer equal to 0, 1, 2 or 3;
  - y = an integer equal to 0, 1 or 2;
  - the sum x + y lies within the range going from 1 to 3.
- 25                    4.    Use according to claim 2 or 3,



characterized in that the polyorganosiloxane compositions D are those one-component or two-component compositions crosslinking at room temperature or with the heat from polyaddition reactions, called RTV

5 compositions, which comprise:

- (a) 100 parts by weight of at least one polydiorganosiloxane chosen from linear homopolymers and copolymers having at least 2 vinyl groups per molecule, these vinyl groups being linked to different silicon atoms and located in the chain and/or at the chain ends, the other organic radicals of which, linked to the silicon atoms, are chosen from methyl, ethyl and phenyl radicals, at least 60 mol% of these other radicals being methyl radicals, and having a viscosity ranging from 400 to 100,000 mPa.s at 25°C;
- (b) at least one polyorganohydrosiloxane chosen from linear or cyclic homopolymers and copolymers having at least 2 hydrogen atoms per molecule, these hydrogen atoms being linked to different silicon atoms and the organic radicals of which, linked to the silicon atoms, are chosen from methyl, ethyl and phenyl radicals, at least 60 mol% of these radicals being methyl radicals, and having a viscosity ranging from 5 to 1000 mPa.s at 25°C, reactant (b) being used in an amount such that the molar ratio of the hydride

functional groups of (b) to the vinyl groups of (a) is between 1.1 and 4;

(c) a catalytically effective amount of a platinum catalyst;

5 (d) 0 to 120 part(s) by weight of siliceous filler(s) per 100 parts by weight of the combination of polyorganosiloxanes (a) + (b).

5. Use according to claim 4, characterized in that up to 100% by weight of reactant (a) is  
10 replaced with a polyorganosiloxane resin containing from 0.1 to 20% by weight of one or more vinyl groups in its structure, the said structure having at least two different units chosen from M (triorganosiloxyl), D (diorganosiloxyl), T (monoorganosiloxyl) and Q ( $\text{SiO}_{4/2}$ )  
15 units, at least one of these units being a T or Q unit, it being possible for the vinyl group(s) to be carried by the M, D and/or T units.

6. Use according to claims 2 to 5, characterized in that the polyorganosiloxane  
20 compositions D are those one-component or two-component compositions crosslinking with the heat from polyaddition reactions, called LSR compositions, these compositions satisfying the definitions given above in claim 4 or 5 with regard to so-called RTV compositions,  
25 except with regard to the viscosity of the vinyl-containing polydiorganosiloxane reactant (a) which this time lies within the range going from a value greater than 100,000 mPa.s to 500,000 mPa.s.

7. Use according to claim 2 or 3,  
characterized in that the polyorganosiloxane  
compositions D are those one-component or two-component  
compositions crosslinking with the heat from  
5 polyaddition reactions, called polyaddition EVC  
compositions, which comprise:

(a') 100 parts by weight of polydiorganosiloxane gum  
which is a linear homopolymer or copolymer having  
at least 2 vinyl groups per molecule, these vinyl  
10 groups being linked to different silicon atoms and  
located in the chain and/or at the chain ends, the  
other organic radicals of which, linked to the  
silicon atoms, are chosen from methyl, ethyl and  
phenyl radicals, at least 60 mol% of these other  
15 radicals being methyl radicals, and the said gum  
having a viscosity of greater than 500,000 mPa.s  
at 25°C;

(b') at least one polyorganohydrosiloxane chosen from  
linear, cyclic or network homopolymers and  
20 copolymers having at least 3 hydrogen atoms per  
molecule, these hydrogen atoms being linked to  
different silicon atoms, and the organic radicals  
of which, linked to the silicon atoms, are chosen  
from methyl, ethyl and phenyl radicals, at least  
25 60 mol% of these radicals being methyl radicals,  
and having a viscosity ranging from 5 to  
1000 mPa.s at 25°C, reactant (b') being used in an  
amount such that the molar ratio of the hydride

- functional groups of (b') to the vinyl groups of (a') is between 0.4 and 10;
- (c') a catalytically effective amount of a platinum catalyst;
- 5 (d') 0.5 to 120 parts by weight of siliceous filler(s) per 100 parts by weight of the combination of polyorganosiloxanes (a') + (b').
8. Use according to claim 2 or 3, characterized in that the polyorganosiloxane
- 10 compositions D are those one-component compositions, called EVC compositions, comprising:
- (a'') 100 parts by weight of a polydiorganosiloxane gum which is a linear homopolymer or copolymer having at least 2 vinyl groups per molecule, these vinyl
- 15 groups being linked to different silicon atoms and located in the chain and/or at the chain ends, the other organic radicals of which, linked to the silicon atoms, are chosen from methyl, ethyl and phenyl radicals, at least 60 mol% of these other
- 20 radicals being methyl radicals, and the said gum having a viscosity of at least 1,000,000 mPa.s at 25°C;
- (b'') 0.1 to 7 parts by weight of an organic peroxide;
- (c'') 0.5 to 120 parts by weight of siliceous filler(s)
- 25 per 100 parts by weight of gum (a'').
9. Articles made of silicone elastomer having good arc-tracking and arc-erosion resistance properties, as well as good flame-resistance properties

and good mechanical properties, characterized in that they are obtained by crosslinking:

- polyorganosiloxane compositions D as defined in any one of claims 2 to 8,
- 5 • containing the property-enhancing additive as defined, in terms of its nature and its proportions in use, in claim 1.

10. Articles according to claim 9, characterized in that they consist of electrical  
10 insulation materials, medium-voltage and high-voltage insulators, cable termination accessories, cable joints, anode caps for television tubes and moulded objects or extruded articles for the aeronautics industry.

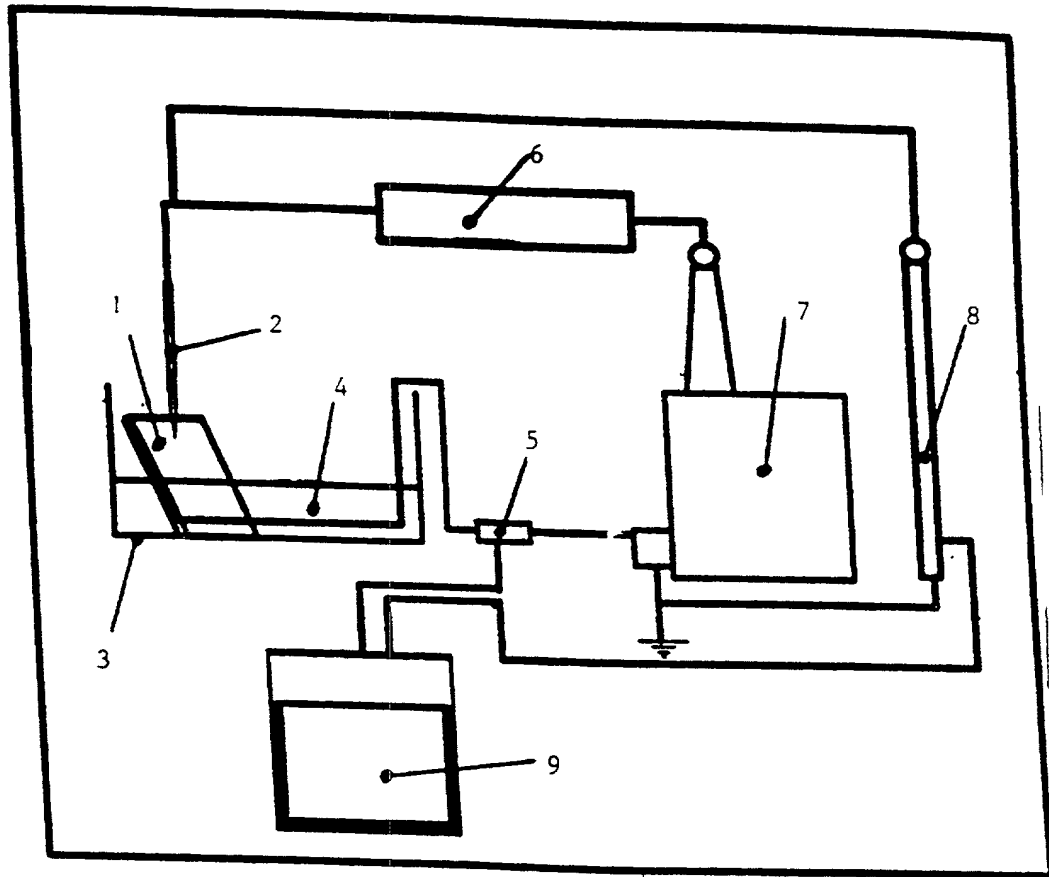


FIG. 1

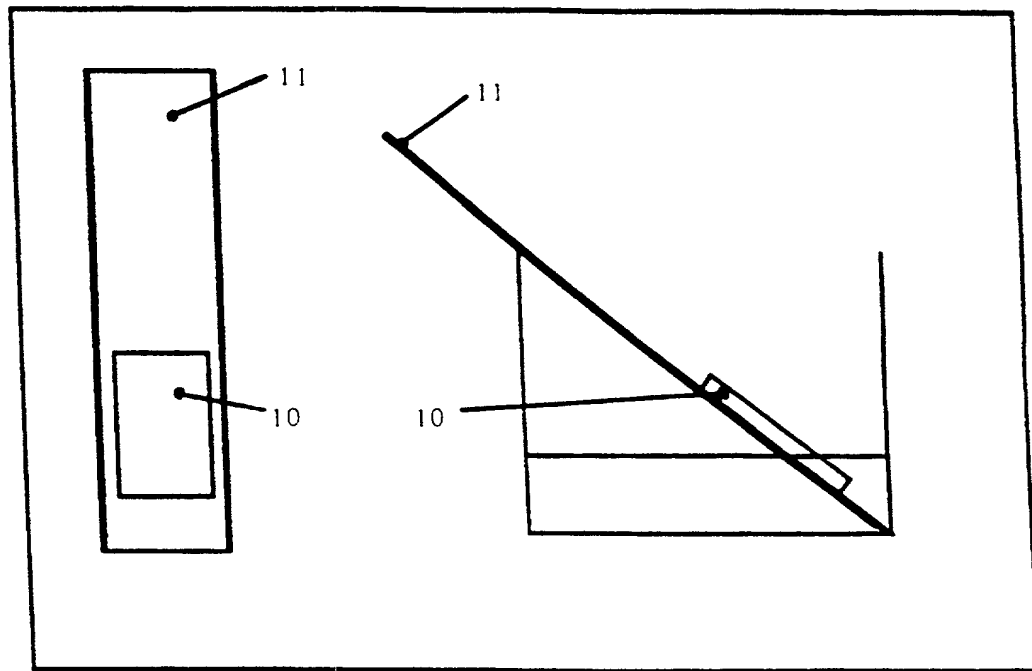


FIG. 2

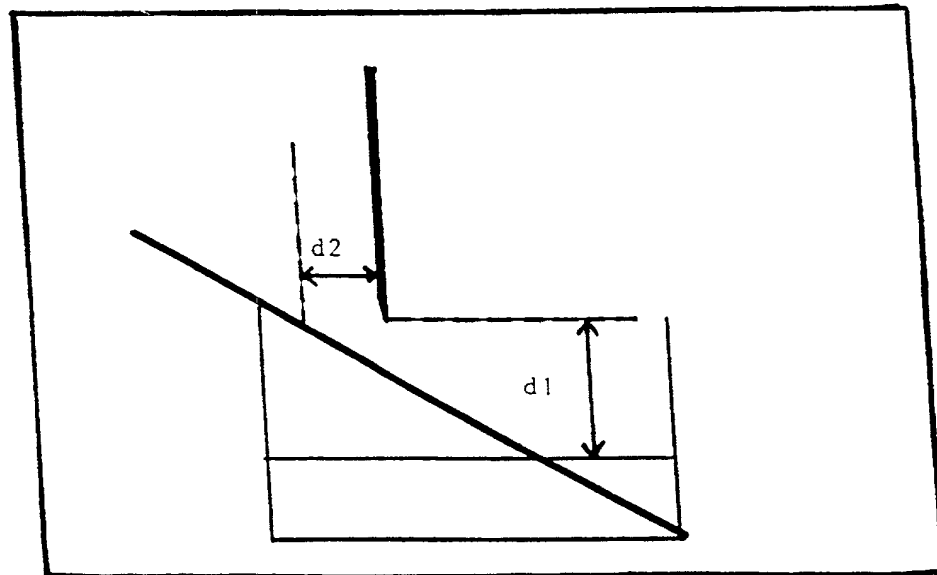


FIG. 3

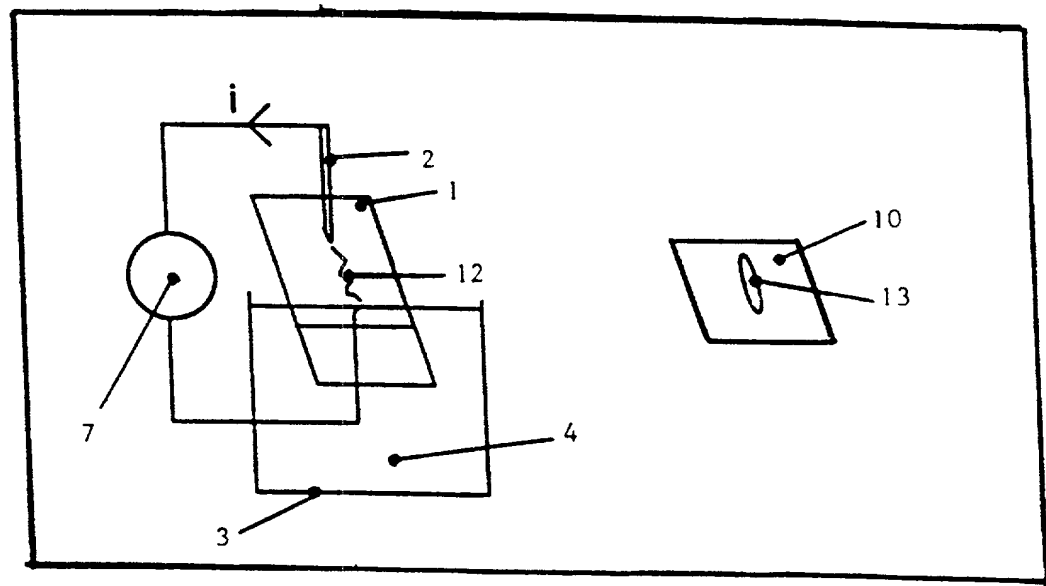


FIG. 4



COMBINED DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEY  
(includes Reference to Provisional and PCT International Applications)

ATTORNEY'S DOCKET NUMBER

022701-831

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name;

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

USE OF MIXTURES WITH BASE OF Pt AND OF TRANSITION METAL COMPOUNDS OTHER THAN

Pt FOR IMPROVING THE RESISTANCE TO ARC TRACKING AND TO ARC EROSION OF SILICON ELASTOMERS

the specification of which (check only one item below):

☐ is attached hereto.

☐ was filed as United States application

Number \_\_\_\_\_

on \_\_\_\_\_

and was amended

on \_\_\_\_\_ (if applicable).

☒ was filed as PCT international application

Number PCT/FR97/02444

on 29 December 1997

and was amended

on \_\_\_\_\_ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, §119 (a)-(e) of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed:

**PRIOR FOREIGN/PCT APPLICATION(S) AND ANY PRIORITY CLAIMS UNDER 35 U.S.C. §119:**

COUNTRY (if PCT, indicate "PCT")	APPLICATION NUMBER	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 35 U.S.C. §119
FR	96/16384	31 December 1996	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
			<input type="checkbox"/> Yes <input type="checkbox"/> No
			<input type="checkbox"/> Yes <input type="checkbox"/> No
			<input type="checkbox"/> Yes <input type="checkbox"/> No
			<input type="checkbox"/> Yes <input type="checkbox"/> No

I hereby claim the benefit under Title 35, United States Code § 119(e) of any United States provisional application(s) listed below.

\_\_\_\_\_  
(Application Number)

\_\_\_\_\_  
(Filing Date)

\_\_\_\_\_  
(Application Number)

\_\_\_\_\_  
(Filing Date)

COMBINED DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEY  
(CONTINUED)  
(Includes Reference to Provisional and PCT International Applications)

ATTORNEY'S DOCKET NO.  
022701-831

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or PCT international application(s) designating the United States of America that is/are listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in that/those prior application(s) in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose to the Office all information known to me to be material to the patentability as defined in Title 37, Code of Federal Regulations §1.56, which became available between the filing date of the prior application(s) and the national or PCT international filing date of this application:

PRIOR U.S. APPLICATIONS OR PCT INTERNATIONAL APPLICATIONS DESIGNATING THE U.S. FOR BENEFIT UNDER 35 U.S.C. 120:

U.S. APPLICATIONS		STATUS (check one)		
U.S. APPLICATION NUMBER	U.S. FILING DATE	PATENTED	PENDING	ABANDONED
PCT APPLICATIONS DESIGNATING THE U.S.				
PCT APPLICATION NO.	PCT FILING DATE	U.S. APPLICATION NUMBERS ASSIGNED (if any)		

I hereby appoint the following attorneys and agent(s) to prosecute said application and to transact all business in the Patent and Trademark Office connected therewith and to file, prosecute and to transact all business in connection with international applications directed to said invention:

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

COMBINED DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEY (CONTINUED) (Includes Reference to Provisional and PCT International Applications)		ATTORNEY'S DOCKET NO. 032701-831	
FULL NAME OF SOLE OR FIRST INVENTOR <u>Raymond DUBOIS</u>		SIGNATURE <u>[Signature]</u>	
RESIDENCE 2, rue des Verdiers, F-69960 Corbas, France		DATE 22/09/99	
POST OFFICE ADDRESS 2, rue des Verdiers, F-69960 Corbas, France		CITIZENSHIP FR	
FULL NAME OF SECOND JOINT INVENTOR, IF ANY Alain POUCHIELON		SIGNATURE <u>[Signature]</u>	
RESIDENCE 2, rue Georges Courteline, F-69330 Meyzieu, France		DATE	
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FULL NAME OF THIRD JOINT INVENTOR, IF ANY Christian PUSINERI		SIGNATURE <u>[Signature]</u>	
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FULL NAME OF FOURTH JOINT INVENTOR, IF ANY		SIGNATURE	
RESIDENCE		DATE	
POST OFFICE ADDRESS		CITIZENSHIP	
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY		SIGNATURE	
RESIDENCE		DATE	
POST OFFICE ADDRESS		CITIZENSHIP	
FULL NAME OF SIXTH JOINT INVENTOR, IF ANY		SIGNATURE	
RESIDENCE		DATE	
POST OFFICE ADDRESS		CITIZENSHIP	
FULL NAME OF SEVENTH JOINT INVENTOR, IF ANY		SIGNATURE	
RESIDENCE		DATE	
POST OFFICE ADDRESS		CITIZENSHIP	
FULL NAME OF EIGHTH JOINT INVENTOR, IF ANY		SIGNATURE	
RESIDENCE		DATE	
POST OFFICE ADDRESS		CITIZENSHIP	
FULL NAME OF NINTH JOINT INVENTOR, IF ANY		SIGNATURE	
RESIDENCE		DATE	
POST OFFICE ADDRESS		CITIZENSHIP	